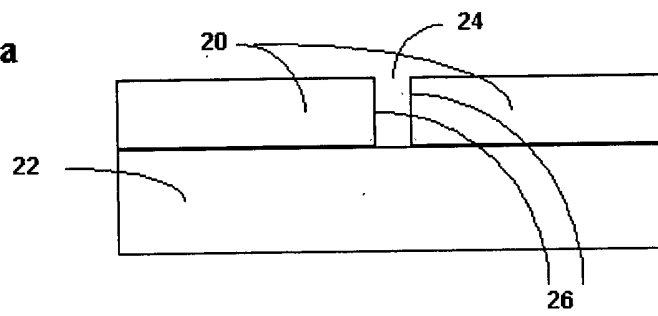
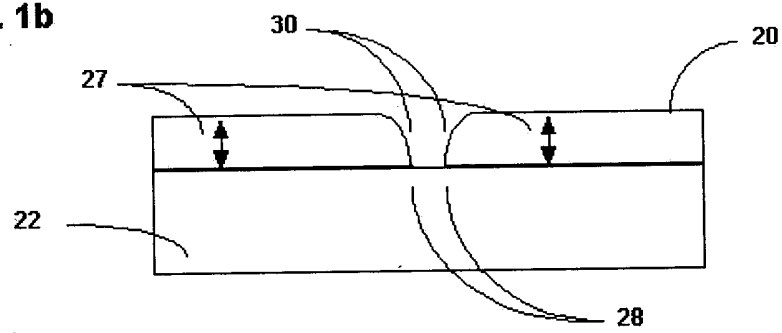


**Fig. 1a**



**Fig. 1b**



204000 594000 1009045 00404

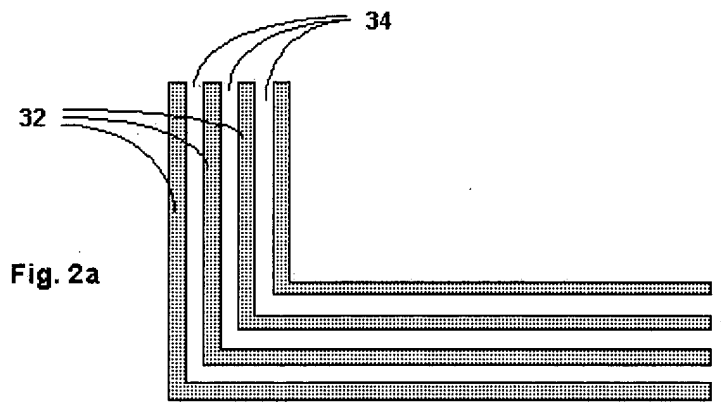


Fig. 2a

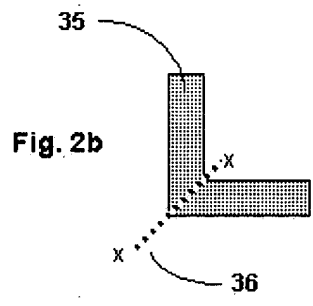


Fig. 2b

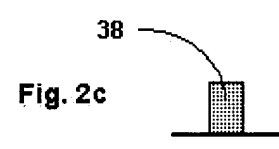


Fig. 2c

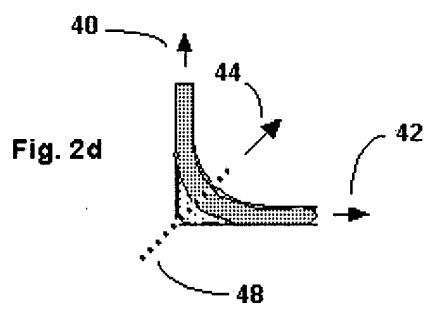


Fig. 2d

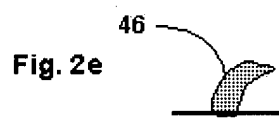


Fig. 2e

# Film Shrinkage vs Process Condition Low Temperature Processing

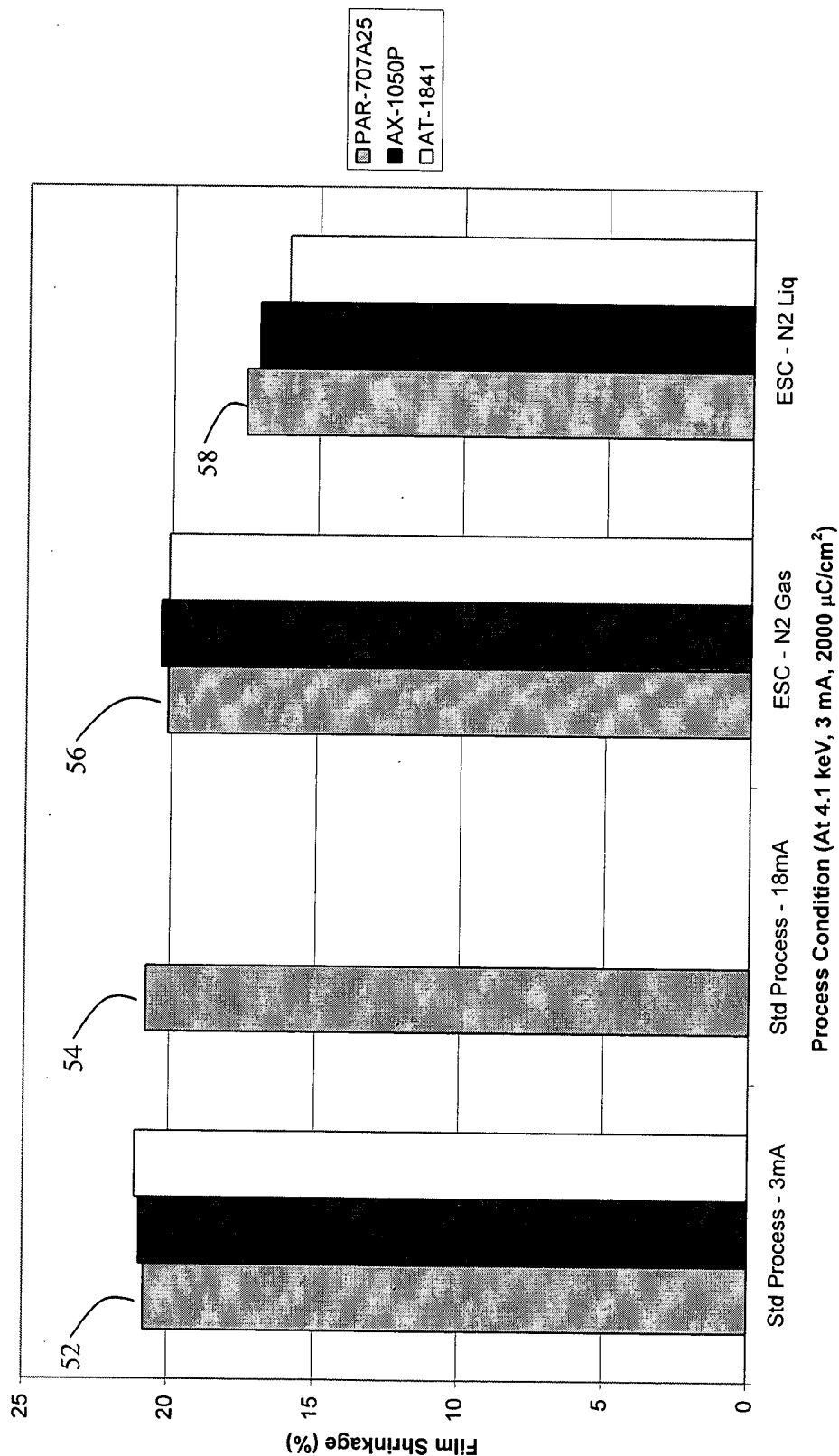


Fig. 3

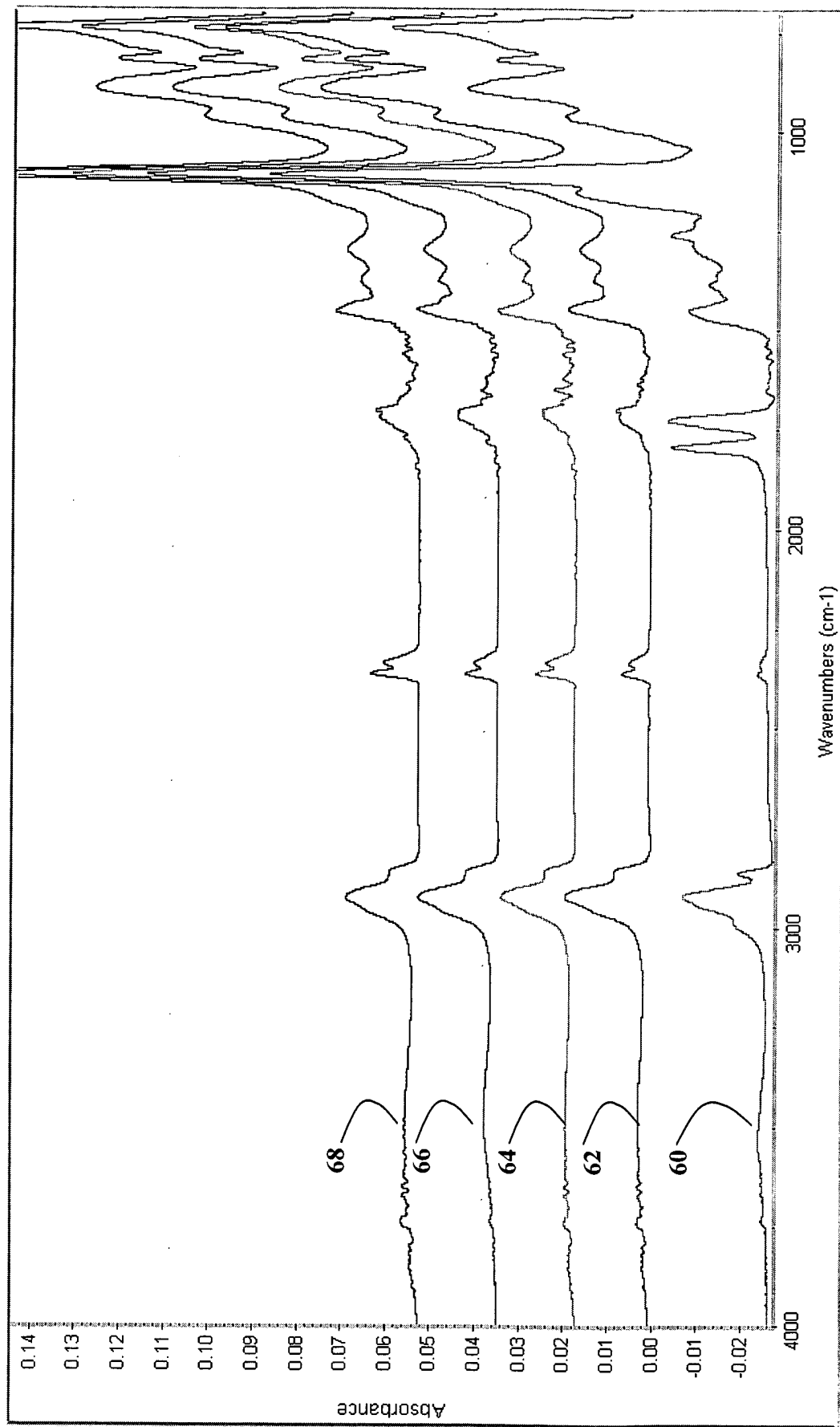


Fig. 4



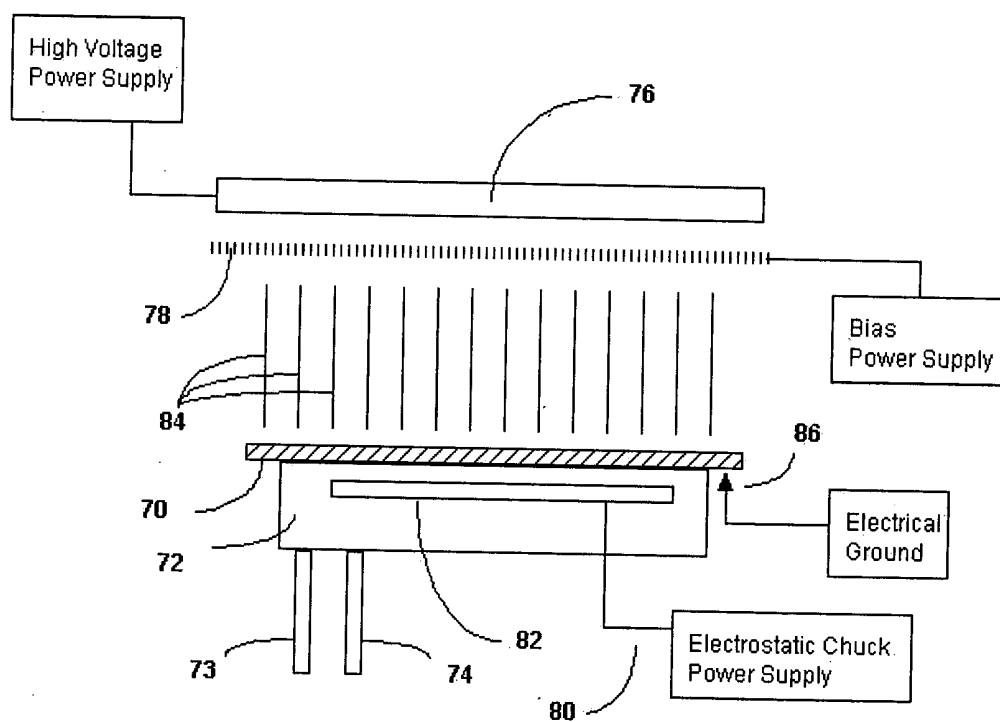
**Fig. 5a**



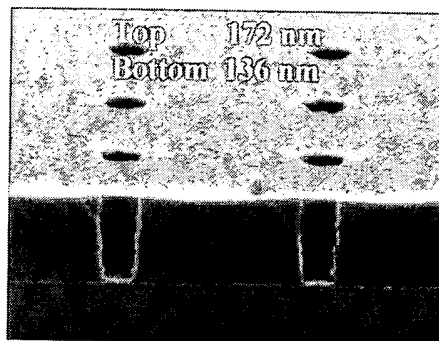
**Fig. 5b**



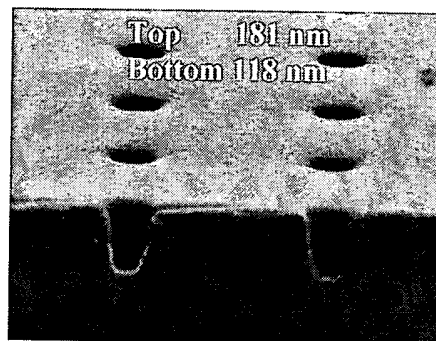
**Fig. 5c**



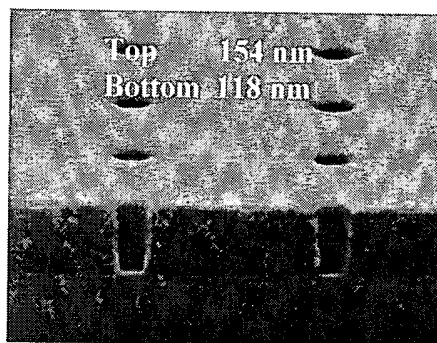
**Fig. 6**



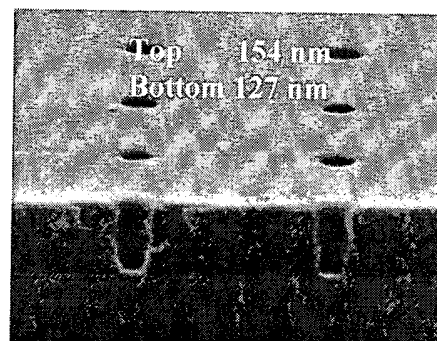
$\Delta 36 \text{ nm}$   
No curing



$\Delta 63 \text{ nm}$   
Std. process



$\Delta 36 \text{ nm}$   
ESC process



$\Delta 27 \text{ nm}$   
LT process

Fig. 7